

POLYfill

PPC 05ENH

Flame retardant

Halogen free

Property	Value	Unit	Standard
Density	1,06	g/cm ³	ISO 1183
MFI at 230°C/2,16kg	0,5	g/10min	ISO 1133
Flexural modulus at +23°C	2100	MPa	ISO 178
Maximum flexural strength	40	MPa	ISO 178
Maximum tensile strength	23	MPa	ISO 527-2
Elongation at break	558	%	ISO 527-2
Elongation at yield	9	%	ISO 527-2
Impact strength			
Notched Charpy at +23°C	13	kJ/m ²	ISO 179
Notched Charpy at -20°C	4,5	kJ/m ²	ISO 179
Unnotched Charpy at +23°C		kJ/m ²	ISO 179
Unnotched Charpy at -20°C		kJ/m ²	ISO 179
Filler content		±2%	ISO 3451
Heat Distortion Temperature			
HDT 120°C/h at 455kPa (B)	109	°C	ISO 75/1
HDT 120°C/h at 1820kPa (A)	72	°C	ISO 75/1
Softening temperature			
Vicat 50°/h at 9,81N (A)	151	°C	ISO 306
Vicat 50°C/h at 49,05N (B)	82	°C	ISO 306
Flammability			
GWT at 1.6 mm	850	°C	IEC 695-2-1
GWT at 2 mm		°C	IEC 695-2-1
UL94 at 1.6 mm	V0		UL94
Mould shrinkage (with flow)		%	ISO 294-4
Mould shrinkage (across flow)		%	ISO 294-4

Version 2

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